## SUPPLEMENTAL PRELIMINARY AMENDMENT U.S. Appln. No. 10/541,130

## AMENDMENTS TO THE SPECIFICATION

Please amend the specification as follows:

Page 2, lines 17-26, are amended as follows:

Accordingly, the present invention provides a method of manufacturing a porous cementitious product, which method comprises:

forming a cementitious premix; casting the premix in a desired configuration; generating gas bubbles within the premix; and curing the premix,

wherein the gas bubbles are generated and/or collapsed at specific locations within the premix in order to produce a porosity profile along a cross-section of the product such that the product comprises a relatively low density core region and higher density outer regions, wherein a formwork is used for shaping the premix in the desired configuration, wherein the premix is confined in the formwork in order to contribute to the desired porosity profile, and wherein the formwork has a lid in order to restrain rising of the premix and cause collapsing of expanding premix on contact with the lid gas bubbles at an outer surface of the premix are caused to collapse to produce a relatively dense skin.